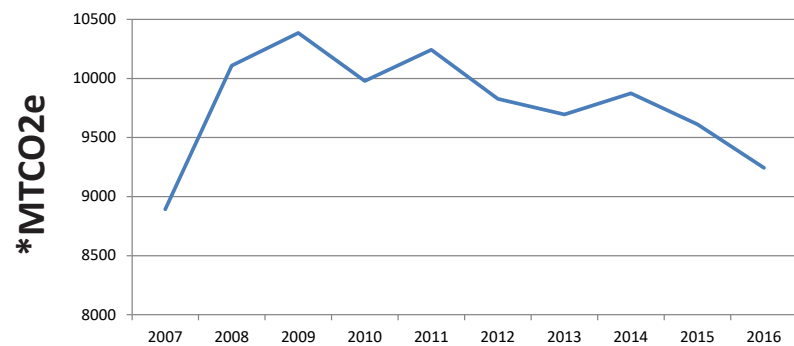


What contributes to our Greenhouse Gas Emissions?

- Fueling our vehicles (diesel & gasoline)
- Powering our facilities & equipment (electricity)
- Heating our buildings (natural gas)
- Traveling (commuting & business)

Greenhouse Gas Emissions

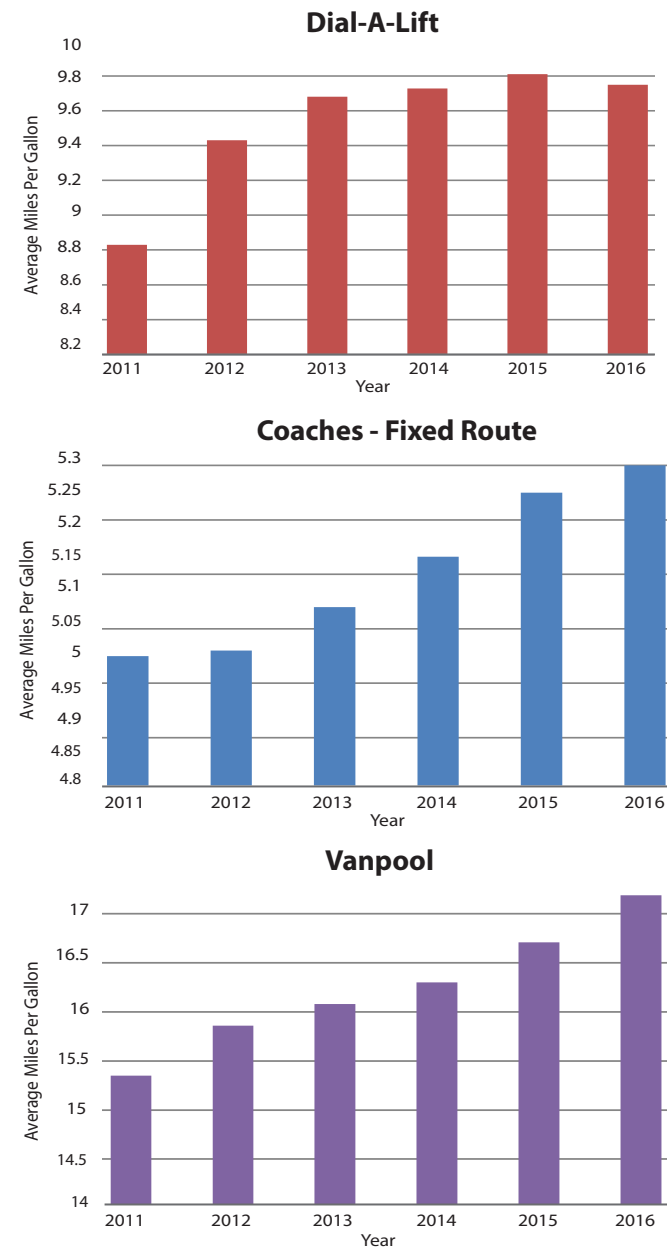


We **reduced** our **Greenhouse Gas Emissions** by:

- Improving fuel efficiency of our vehicles.
- Encouraging employees & the community to drive less by riding the bus, carpooling, vanpooling, biking, & walking.

How many **Miles Per Gallon** do our **vehicles get?** *Take a look!*

Fleet Fuel Economy



What **contributes** to our **savings**?

- Added cetane booster to fuel
- Phased out coolant pre-heaters
- Transitioned to synthetic transmission fluid
- Transitioned to synthetic gear oil
- Continued Vanpool promotions
- Modified Vanpool maintenance schedules

Intercity Transit's Sustainability Program



2016 SUSTAINABILITY REPORT

Intercity Transit does a lot of great stuff to help the environment.

We want to tell you what we're doing!

Intercity Transit and Environmental Sustainability

Sustainability Statement

Public transportation is a cornerstone of community vitality, sustainability, and environmental stewardship. We uphold these qualities through our commitment to sustainable practices, leadership principles, and accessibility.

Sustainability is integral in our daily practices and long-term objectives to meet the transportation needs of the community.

Sustainability must consider people, planet, and prosperity.

Agency Policy Supports Sustainability

Our Environmental and Sustainability Policy states that we commit to:

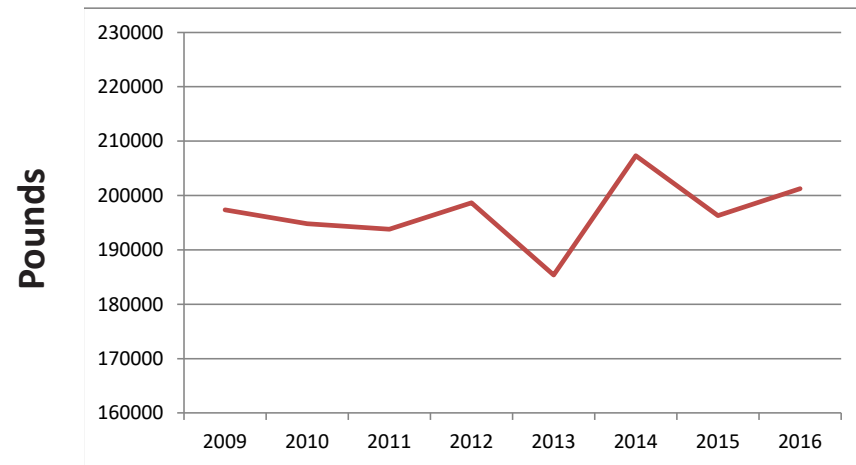
- Continual improvement;
- Complying with all environmental laws, regulations, and industry standards;
- Communicating our policy to employees and those who work on our behalf;
- Preventing pollution;
- Incorporating sustainable practices in all areas of our operation; and
- Maintaining an ISO Certified Environmental & Sustainability Management System (ESMS).

April 2017

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Waste to Landfill



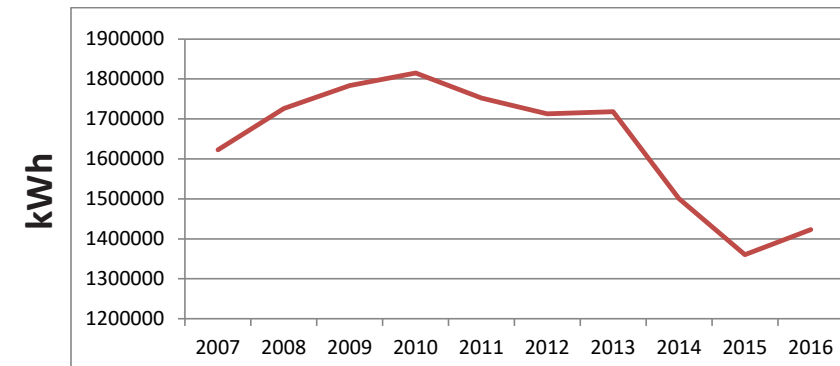
We **Recycle**:

Oil • Filters • Coolant • Batteries • Metal • Lightbulbs • Packing Material • Cardboard

We **Reduce** paper use by encouraging:

electronic communication & documents • printing less or double-sided

Energy Use



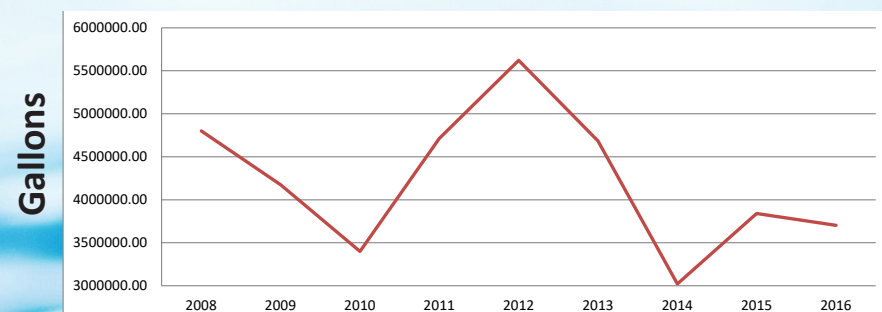
Our **Electricity Use** comes from:

- Lighting our facilities
- Powering our computers & office equipment
- Running our maintenance & facilities equipment

We are a **100% Puget Sound Energy (PSE) Green Power Partner**, generated in the Pacific Northwest at independently owned power plants, or “projects”. Typically these projects are much smaller than other PSE power resources. Green power sources are landfill gas, livestock methane, low-impact hydro, solar and wind.



Water Use

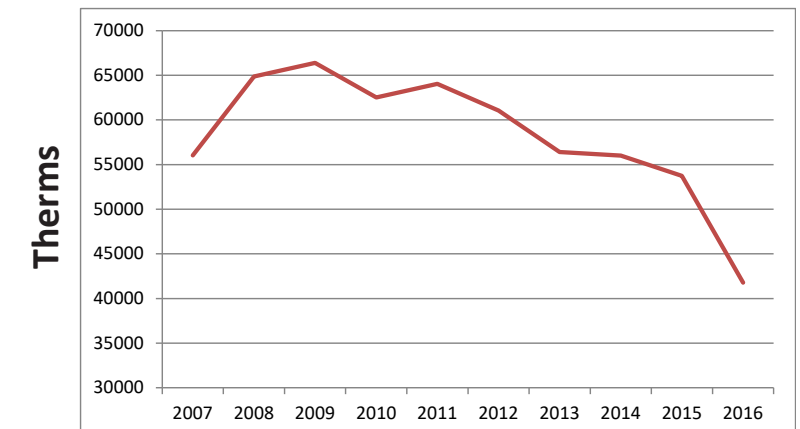


Our **Water Use** comes from:

- Bus washing
- Irrigating
- Pressure washing
- Using toilets and faucets

We save **water** by letting our grass go dormant during the summer.

Natural Gas Use



Our **Natural Gas Use** comes from:

- Heating buildings, including the Olympia Transit Center (note: milder winters = lower energy use)
- Heating water

Intercity Transit ensures no person is excluded from participation in, or denied the benefits of its transit services on the basis of race, color, or national origin consistent with requirements of Title VI of the Civil Rights Act of 1964 and Federal Transit Administration guidance in Circular 4702.

For questions, contact Intercity Transit's Title VI Officer at 360-705-5885 or ephillips@intercitytransit.com.